

# GJS-I-8020 Fiber Optical Splice Closure Installation Manual

Version:1.0



## 1. Scope of application

This Installation Manual suits for the Fiber Optic Splice Closure (Hereafter abbreviated as FOSC), as the guidance of proper installation.

The scope of application is: aerial, underground, wall-mounting, duct-mounting, handhole-mounting. The ambient temperature ranges from -40°C to +65°C.

## 2. Basic structure and configuration

### 2.1 Dimension and capacity

Outside dimension (Height x Diameter)	510mm×255mm
Weight (excluding outside box)	4210g—5458 g
Number of inlet/out ports	5 pieces
Diameter of fiber cable	Φ8mm~Φ40mm
Capacity of FOSC	Bunchy: 12-432 (cores), ribbon:576 (cores)

### 2.2 Main components

No.	Name of components	Quantity	Usage	Remarks
1	FOSC cover	1 piece	Protecting fiber cable splices in whole	Height × Diameter 420mm × 200mm
2	Fiber optic splice tray (FOST)	Max. 8 trays (bunchy) Max.8trays (ribbon)	Fixing heat shrinkable protective sleeve and holding fibers	Suitable for: Bunchy: 12,24, 36, 48, 72 (cores) Ribbon: 12pieces and 18pieces
3	Base	1set	Fixing internal and external structure	
4	Fiber optic splice tray(FOST)	1 pcs	Holding fiber with protective coat	
5	Plastic hoop	1 set	Fixing between FOSC cover and base	
6	Seal ring	1 set	Big seal ring is used to seal FOSC cover and base. Small seal ring is used to seal entry/exit tube	1pc big seal ring;4pcs of small seal ring( 15mm,21mm ) 1 pc for double hole(14.5mm,18mm,21mm)
7	Plastic gasket	1 set	Protect elastic seal rings from white ant and corruption	The diameter is selected by customers

8	Pressure testing valve	1 set	After inject air, it is used for pressure testing and sealing testing	Configuration as per requirement
9	Earthing deriving device	1 set	Deriving metallic parts of fiber cables in FOSC for earthing connection	Configuration as per requirement

### 2.3 Main accessories and special tools

No.	Name of accessories	Quantity	Usage	Remarks
1	Heat shrinkable protective sleeve		Protecting fiber splices	Configuration as per capacity
2	Nylon tie		Fixing fiber with protective coat	Configuration as per capacity
3	Earthing wire	1 piece	Putting through between earthing devices	
4	Labeling paper	1 piece	Labeling fibers	
5	Special wrench	2 pieces	Installing and tightening nut of reinforced core and nut (plastic) of entry/exit tube	
6	Metal hoop	1 set	For wall mounting and pole hugging	
7	Buffer tube	Decided by customers	Hitched to fibers and fixed with FOST, managing buffer.	Configuration as per requirement
8	Desiccant	1 bag	Put into FOSC before sealing for desiccating air	

## 3. Necessary tools for installation

### 3.1 Supplementary materials (to be provided by operator)

Name of materials	Usage
Scotch tape	Labeling, temporarily fixing
Ethyl alcohol	Cleaning
Gauze	Cleaning

### 3.2 Special tools (to be provided by operator)

Name of tools	Usage
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Fiber cutter	Cutting off fiber cable
Fiber stripper	Strip off protective coat of fiber cable
Combo tools	Assembling FOSC

### 3.3 Universal tools (to be provided by operator)

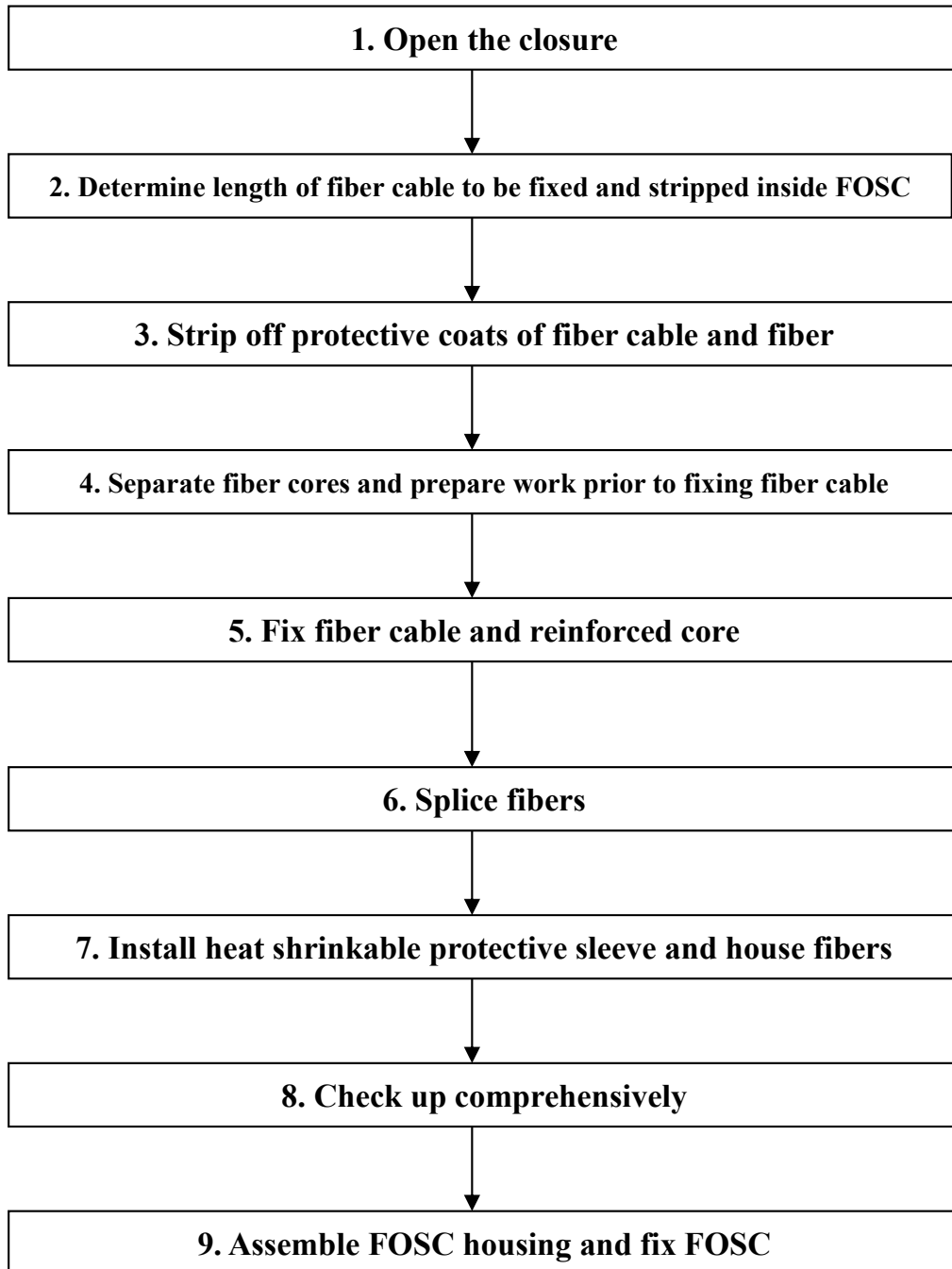
Name of tools	Usage and specification
Band tape	Measuring fiber cable
Pipe cutter	Cutting fiber cable
Electrical cutter	Take off protective coat of fiber cable
Combination pliers	Cutting off reinforced core
Screwdriver	Crossing/Paralleling screwdriver
Scissor	
Waterproof cover	Waterproof, dustproof
Metal wrench	Tightening nut of reinforced core

### 3.4 Splicing and testing instruments (to be provided by operator)

Name of instruments	Usage and specification
Fusion Splicing Machine	Fiber splicing
OT DR	Splicing testing
Provisional splicing tools	Provisional testing

Notice: The above-mentioned tools and testing instruments should be provided by the operators themselves.

#### 4. Installation flow chart



## 5. The process of installing FOSC.

### Step One - Open the closure

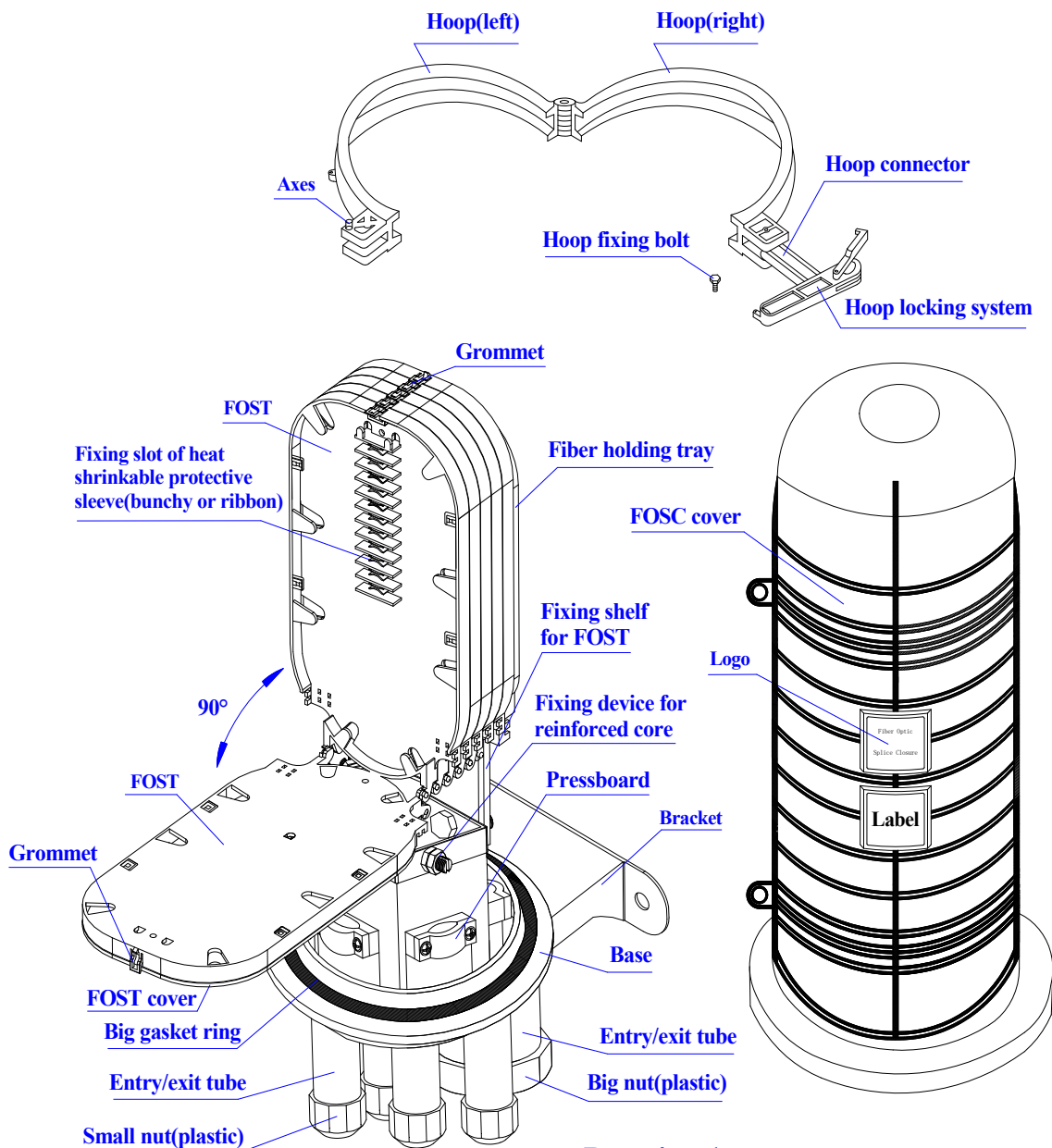
Cleaning the locale and determine where to install the FOSC and then place fiber cables required. Check whether the main components and accessories have been well prepare inside the package.

Open the closure

- ① Demount hoop fixing bolt and pull hoop locking system out, then proceed in demounting the hoop.
- ② Pull the FOSC cover upwards out, installation could begin.

See Drawing 1

**Important issues:** If the weather condition is not good enough, then a tent must be pitched for waterproof and dustproof.



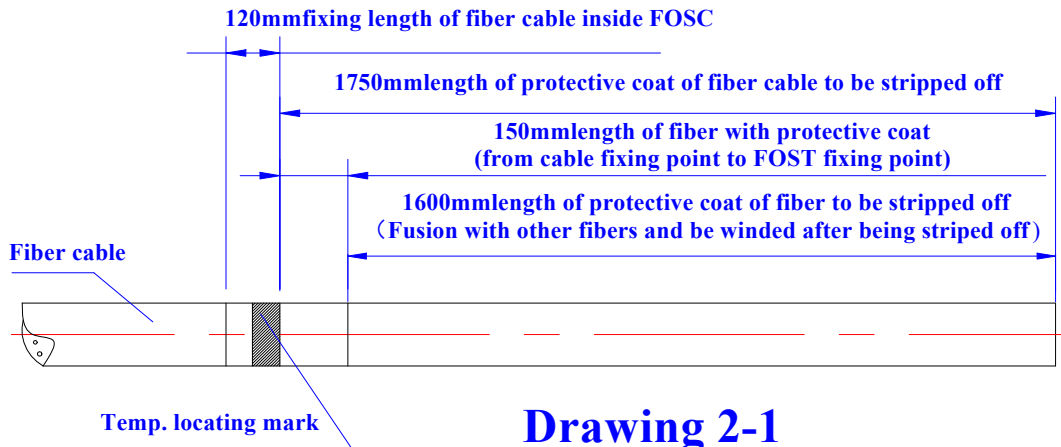
Drawing 1

**Step Two -Determine length of fiber cable to be fixed and stripped inside FOSC**

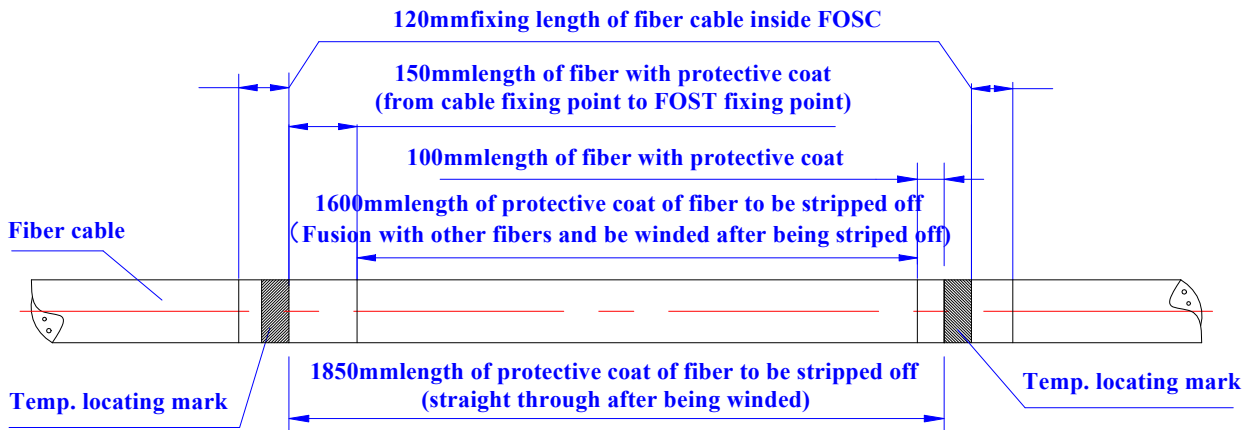
5.2.1 All fibers in FOSC are for branching. For the stripper length, see drawing 2

5.2.2 Part of fiber used to straight-through, part must cut off for branching. The stripper length, see drawing2

- Important issues:**
1. Reserve enough length of fiber cable to be spliced.
  2. Stripping length could also be decided by customers according to installation requirement



**Drawing 2-1**



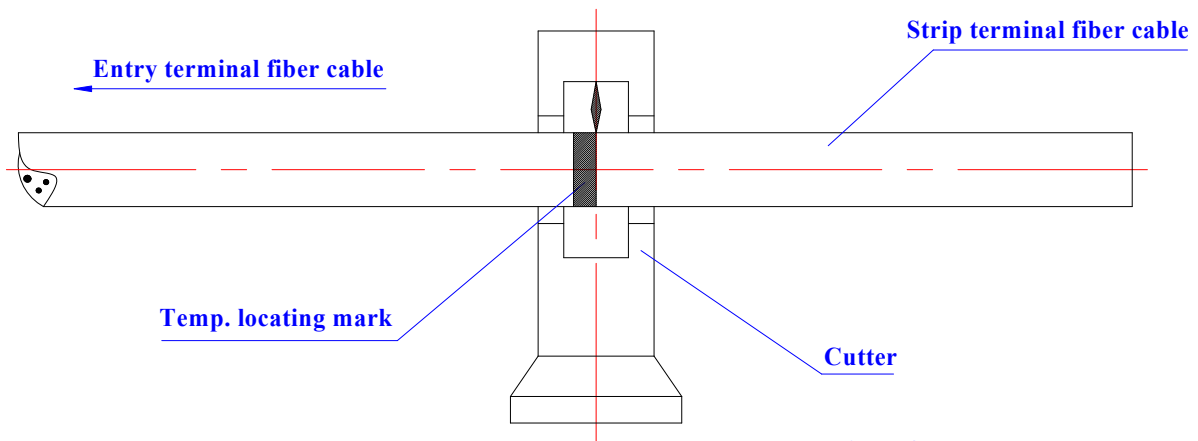
**Drawing 2-2**

**5.3 Step three –Strip off protective coat of fiber cable and fiber**

5.3.1 Strip off protective coat of fiber cable from the temp. Locating mark with the cutter and the stripper, please refer to Drawing 2 for stripping length. Stripping length also could be decided according to installation requirement

5.3.2 See Drawing 3.

- Important issues:** If it is difficult to strip off all the protective coat of fiber cable at one time, strip it off section by section to avoid fiber breakage.



**Drawing 3**

#### **5.4 Step Four – Separate fiber cores and prepares work prior to fixing fiber cable.**

5.4.1 Wind 2 layers of insulation tape on protective coat of fiber core for protection.

Meanwhile, get rid of the stuffing to separate fiber and clean them. Form a ring with the diameter of 100mm or so and fix it on the fiber cable temporarily by adhesive tape.

5.4.2 Two kinds fiber cable stripping

- All fibers are straight through after splicing.
- Parts of fibers splice for straight through, and the other fibers splice with branching fibers.

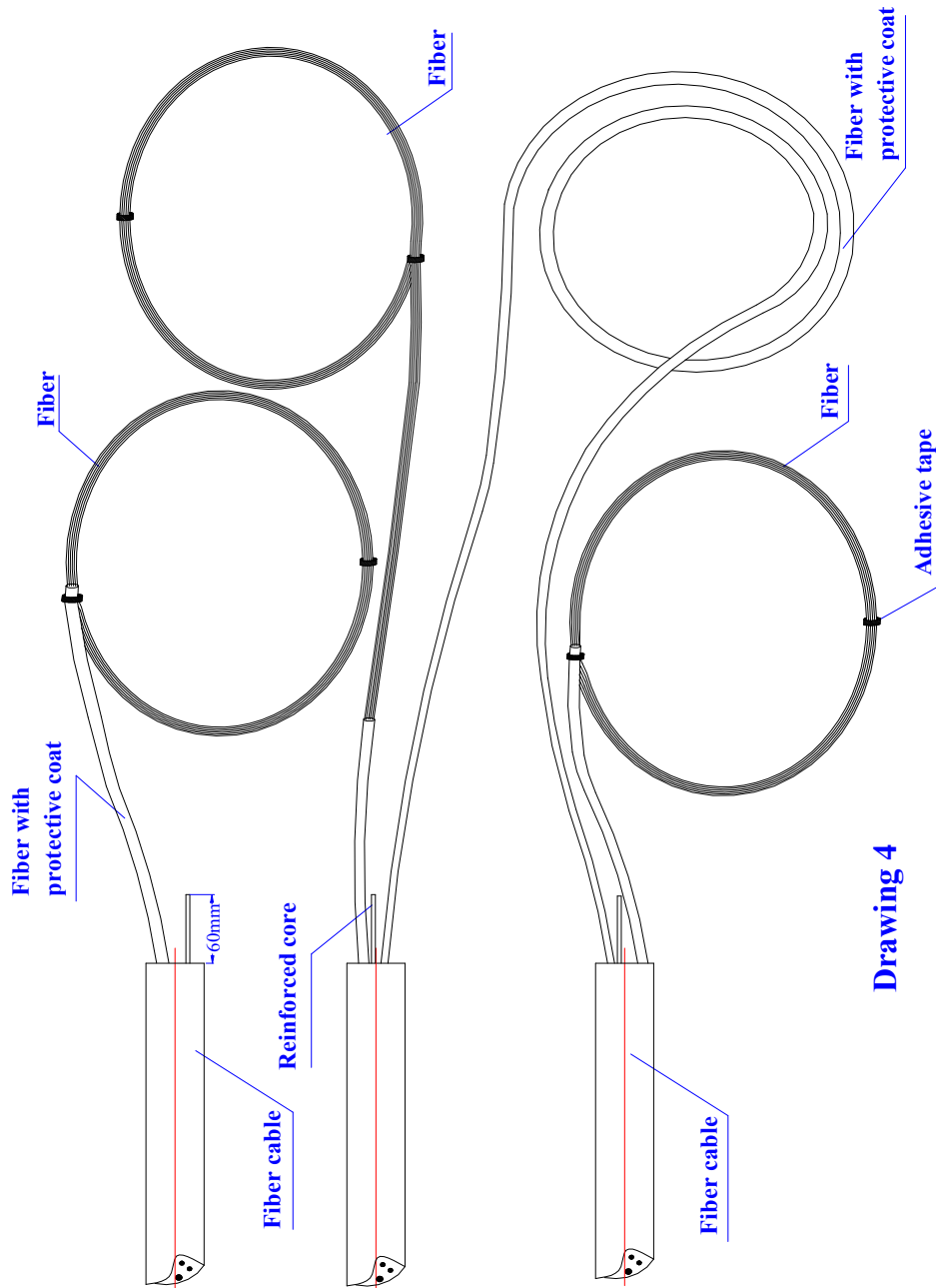
5.4.3 The FOOSC provided with 5 inlet/outlet ports. Among these ports, 4 single inlet/outlet ports suit for single fiber cables with max. diameter  $\Phi 20\text{mm}$ ; 1 mass inlet/outlet port suits for 1 pc of fiber cable with max. diameter  $\Phi 40\text{mm}$  and 2 pc of fiber cable with max. diameter  $\Phi 20\text{mm}$ .

5.4.4 Part fiber need to straight-through, and should choose multi-ports

**Important issues:** 1. Entry/exit tubes are to be selected accurately to make it easy for splicing and sealing.

2. Reserve 70mm length for the reinforce core, cutter off the unnecessary.





**Drawing 4**

**5.5 Fix reinforced core, and pyrocondense, fix and seal fiber cable.**

5.5.1 After deciding number of fiber cable entry/exit, demount the nut, gasket and gasket ring of the corresponding entry/exit tubes according to the diameters of fiber cables actually to be installed, insert them into fiber cable in sequence, then insert fiber cables into entry/exit cable, tighten the nut in order to seal properly.

5.5.2 For mass fibers is through big port: according to the diameter of fiber cable, demount the nut, gasket and double-hole seal ring. Choose the proper big-hole gasket. Taking away block, and inserting the straight fiber into the hole. Choose cutter double-hole sealing ring corresponding to the diameter of fiber cable, inserting the straight fiber with ribbon into the hole, final, put the fiber cable through the double-hole.

5.5.4 Demount the two bolts on the pressboard, put off the pressboard, insert cable into the fixing

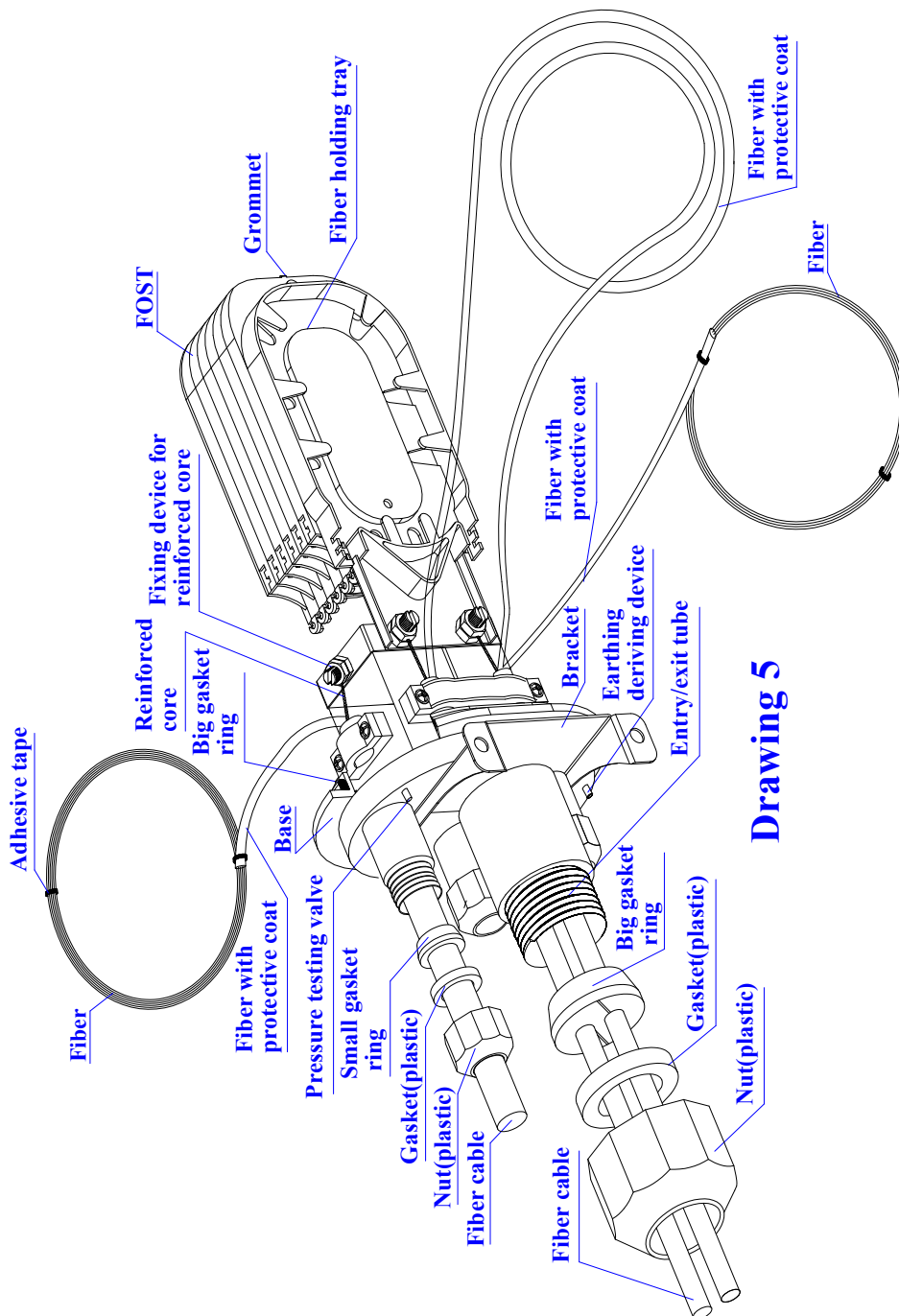
base of the pressboard, put the plastic gasket onto the fiber cable, and press the fiber cable with bolts.

5.5.5 Demount the nut of fixing device of reinforced core with special wrench (plastic one), set reinforced core into fixing slot, tighten the nut, and retighten it with metal wrench (metal wrench to be provided by operator).

5.5.6 Press the double-hole seal rings into cable inlet/outlet port, and put the big plastic gasket on the double-hole seal ring, tighten the nut with special wrench.

5.5.7 Next to plastic nut, fixing fiber cable with three-hole fixing base avoids torsion.

**Important issue:** Fixing nut of reinforced core should be tightened.



**Drawing 5**

## 5.6 Step six - Splice fibers

5.6.1 Follow user manual of fusion splicing machine to splice fiber.

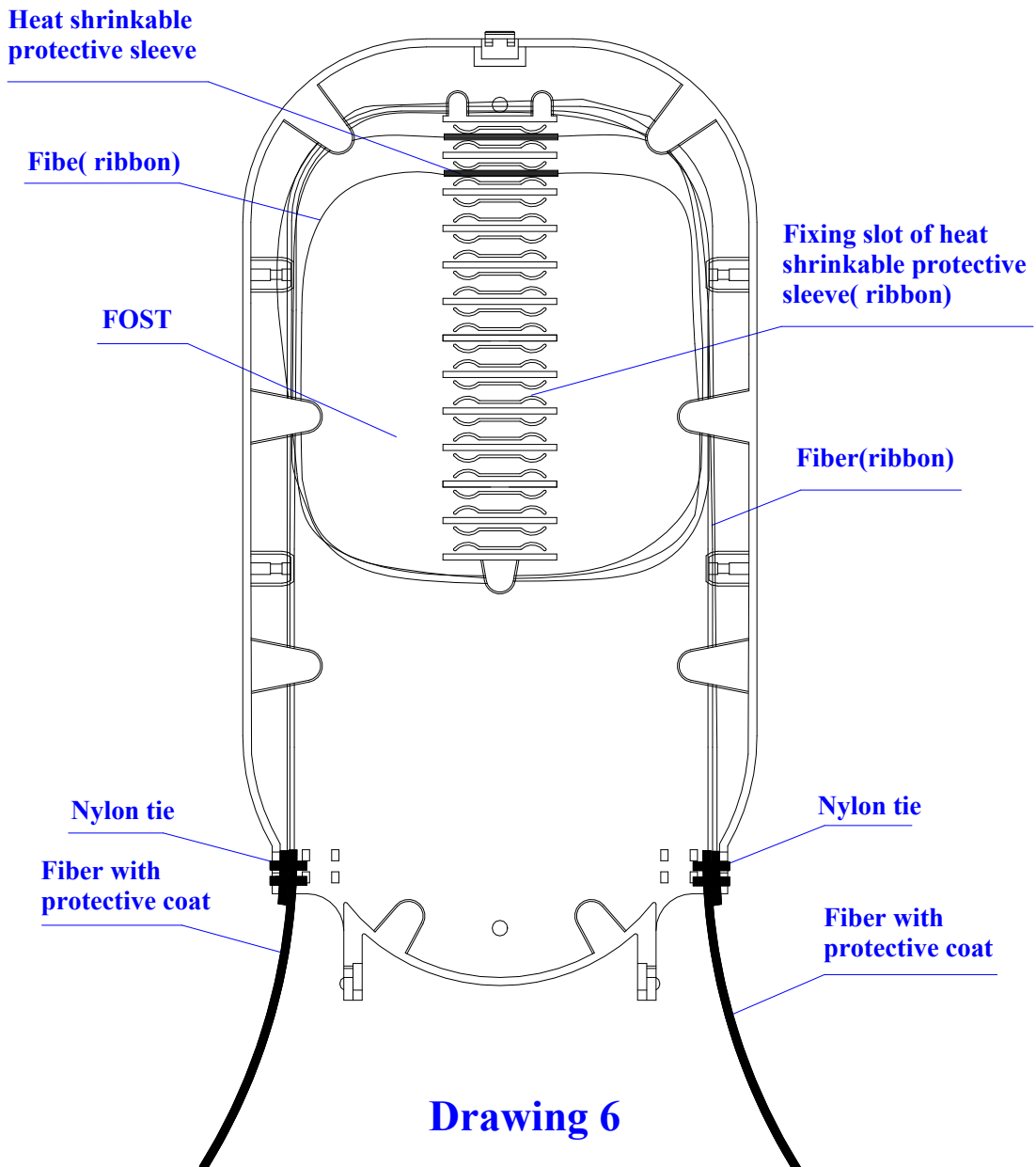
**Important issue:** pay attention to the twist and bend of fiber

## 5.7 Step Seven -Install heat shrinkable protective sleeve and house fibers.

5.7.1 When having completed splicing the fibers, the first fiber ring should be housed on the farthest side of FOST, the remaining fiber should be winded, forming a ring with diameter not less than 60mm. then put it into FOST (Fiber Optic Splice Tray) together with heat shrinkable protective sleeve. (Firstly fix heat shrinkable protective sleeve into the slot, then enlarge the diameter of fiber ring properly.)

5.7.2 See Drawing 6

**Important issue:** pay attention to the twist and bend of fiber.

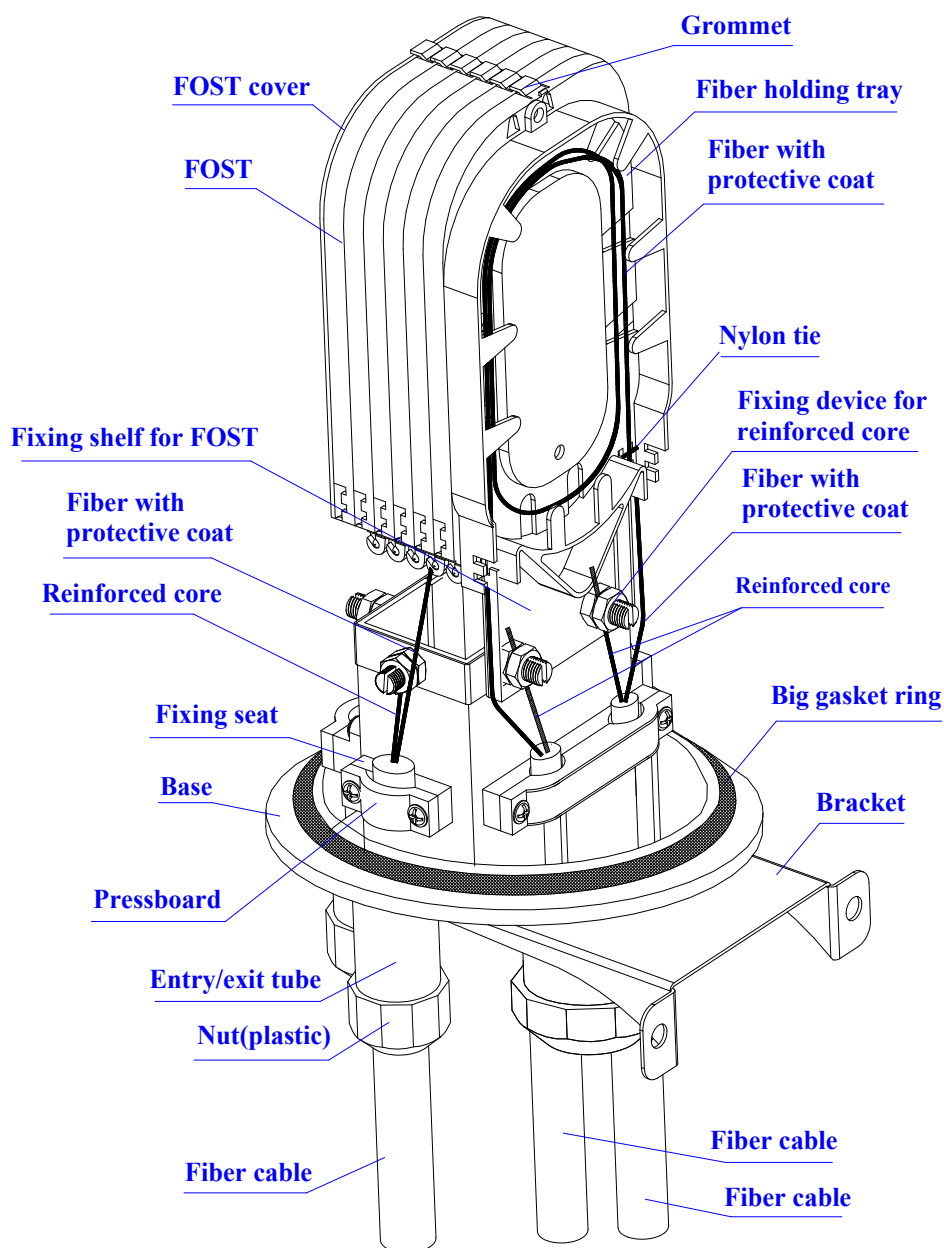


## 5.8 Step Eight - Check up comprehensively

To ensure the technical requirements, the following instructions must be followed:

- 5.8.1 Fibers with protective coat are fixed with nylon tie at the entrance of FOST.
- 5.8.2 Grommet should be pressed from inside to outside in order to properly install FOST.
- 5.8.3 Straight-through and reserved fibers with protective coat should be wound into fiber holding tray.
- 5.8.4 Check whether the internal tighteners and reinforced core are well tightened.
- 5.8.5 Check whether gasket ring is installed neatly and smoothly without any breakage. If not, level it up with seal tape.
- 5.8.6 See Drawing 7.

**Important issues:** If any problems occur, they should be solved right away.



**Drawing 7**

## 5.9 Step Nine – Assemble FOSC housing and fix FOSC

5.9.1 Put desiccant into FOSC.

5.9.2 Put FOSC cover on base directly.

5.9.3 Install plastic hoop between FOSC cover and the base, aim at center point of FOSC, and tighten hoop locking system, which is to be fixed by hoop fixing bolt then.

5.9.4 All nuts (plastic ones) of base need to be retightened once more.

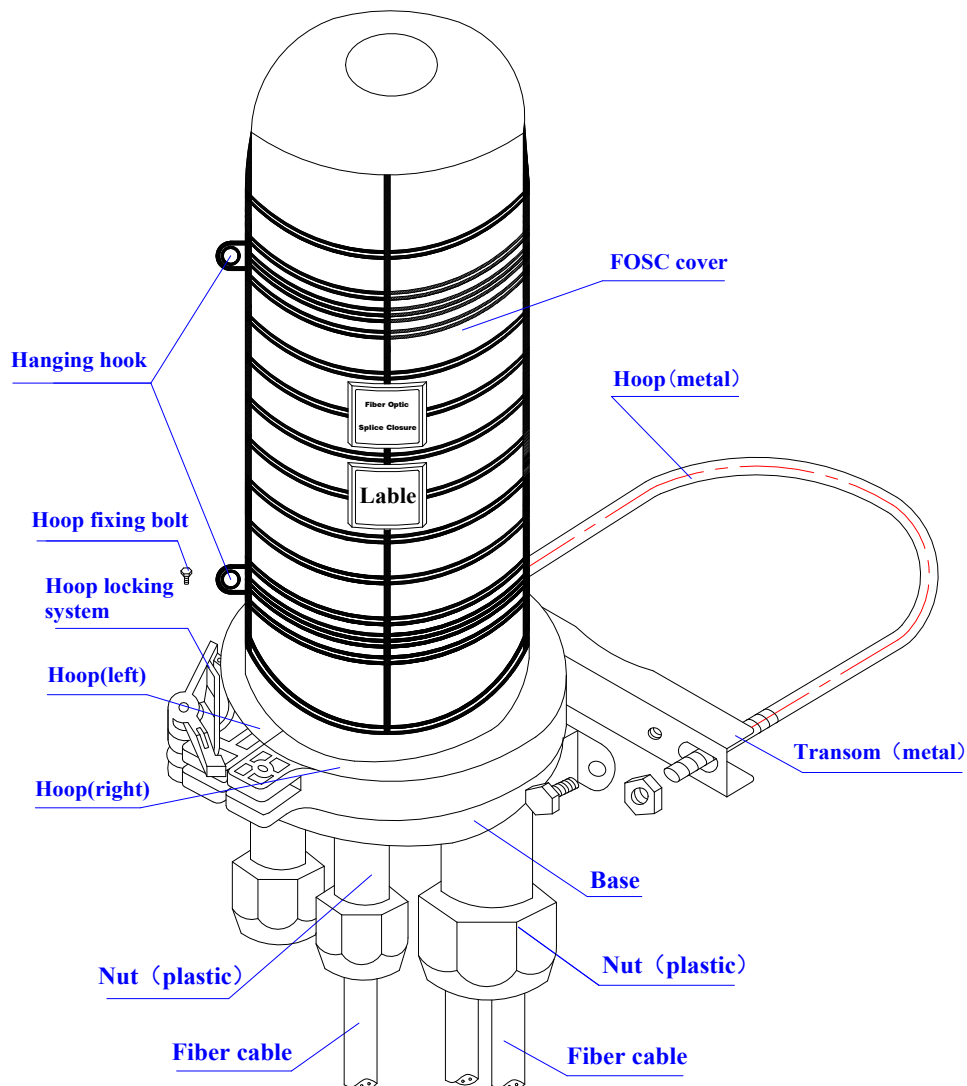
5.9.5 FOSC installation

- Aerial application: fix metal hoop and transom to the pole. Please refer to Drawing 8
- Wall mounting application: fix the bracket on the wall with the bolt. (metal hoop is not required.)
- Underground application: metal hoop is not required.

5.9.6 See drawing 8

**Important issues:** 1. Pay attention while installing plastic hoop.

2. The specification of the bolt for wall-mounting is M8.



**Drawing 8**

## 6. Fiber Optic Splice Closures (FOSC) inspecting and testing items

Inspecting item	Technical Requirements	Inspecting type	
		Routine test (Before leaving factory)	Type test
<b>Package</b>	Each small package contains one fiber optic splice closure, together with its accessories, tools, installation manual and packing list.	full	At least 3 sets sampled each time
<b>Appearance</b>	Intact in shape, no burrs, bubbles, chaps, pores, warps, impurities and other defects, all background colors should be even and continual.		
<b>Sign</b>	There is a clear sign on the housing, such as name and model of the product, etc.		
<b>Fiber storage device</b>	The fibers reserved are to be winded in fiber optic splice tray (FOST), the length of fibers housed in FOST is >1.6m, the curved radius is >30mm. During the installation and maintenance, there should be no attenuation on fibers.	At least 3 sets sampled each time	
<b>Electrical jointing device</b>	Inside FOOSC: metallic components of fiber cables have the functions of electrical putting through, earthing connection and disconnecting. It is possible to install earthing deriving device outside the housing		
<b>Sealing performance</b>	After sealing according to the stipulated operation procedures, the injected air pressure is 100KPa $\pm$ 5Kpa, when immersed in clean water of normal temperature for 15 minutes, there should be no air bubbles, then observed for 24 hours, there should be no change of air pressure.		
<b>Re-sealing performance</b>	After reopening and resealing according to the stipulated operation procedures, the injected air pressure is 100KPa $\pm$ 5Kpa, when immersed in clean water of normal temperature for 15 minutes, there should be no air bubbles, then observed for 24 hours, there should be no change of air pressure.		
<b>Pull</b>	Bearing pull is $\geq$ 800N at axle orientation, there should be no breakage on the housing.		
<b>Punching</b>	Bearing pressure of 2000N/10cm for 1 minutes, there should be no breakage on the housing		
<b>Impact</b>	Bearing impact energy of 16N•m, 3 times of impacts there should be not breakage on the housing		

<b>Bending</b>	The spot between the FOSC and seal fitting can bear bending tension of 150N at bending angle of $\pm 45^\circ$ for 10 circles, there should be no breakage on the housing	At least 3 sets sampled each time	At least 3 sets sampled each time
<b>Torsion</b>	Bearing torsion 50N•m, 10 circle at torsion angle $\pm 90^\circ$ . There should be no breakage on the housing.		
<b>Temperature circle</b>	Injected air pressure of 60KPa $\pm$ 5 KPa, the temperature circle ranging from $-40^\circ\text{C} \sim +65^\circ\text{C}$ , 10 times of the circular tests (one circular consists of high temperature for 2 hours + indoor temperature for 2 hours + low temperature for 2 hours + indoor temperature for 2 hours ) when the pressure declines, the amplitude is $\cong 5\text{Kpa}$ , immerse the swatch in clean water of normal temperature for 15 minutes, there should be no air bubbles.		
<b>Voltage resistance strength</b>	After sealing the FOSC according to the stipulated operation procedures, immerse it in clean water of normal temperature in 1.5m depth for 24 hours, there should be no breakdown or arc over between the metallic components of the FOSC, between metallic components and the ground at DC 15KV for 1 minutes.		
<b>Isolating resistance</b>	After sealing the FOSC according to stipulated operation procedure, immerse it in clean water in 1.5m depth for 24h, the isolating resistance between the metallic components of the FOSC, between the metallic components and the ground should be $\cong 2 \times 10^4 \text{M}\Omega$ .		